NAME OF MAJOR COMPONENT 6-18-73 INSTAL 105800 PRESS. REGULATORS TITLE OF PROPOSAL: 618-73 ATR PRESSURE REGULATOR IMPROVEMENT NATURE OF PROPOSAL: SEE PAGE 2	PART NO.	ROJECT X	R TYPE
6-18-T3 INSTAL 105800 PRESS. REGULATORS TITLE OF PROPOSAL: 618-T3 AIR PRESSURE REGULATOR IMPROVEMENT NATURE OF PROPOSAL:		& MODEL OF	R TYPE
618-T3 AIR PRESSURE RECULATOR INFROVEMENT NATURE OF PROPOSAL:	evi		
SEE PAGE 2			
	;		•
REASON FOR PROPOSAL:			*
SEE PAGE 2			
			に システムを を シスを
ES ESTIMATED COST AND TIME INVOLVED :			
CP ESTIMATED COST FOR KITS OR PARTS: SEE PAGE 3 ADDITIONAL FUNDING REQUIRED: MONE (8P-1923)	-		
ITEMS AFFECTED BY PROPOSAL: All 105800 & 105800-7 Press. Re	gulators		
SAFETY MISSION PERFORM OPERATING INTER-CHANGE CHANGE ABILITY BALANCE GUIPMENT PROCE	NTE- SERVICE LIFE	PLIGHT MANUAL	MAINTE- NANCE MANUAL
EST. MAN/HRS. REQ'D. TO ACCOMPLISH CHANGE IN FIELD	<u>, (5)</u>		
SOURCE OF PARTS FOR KIT GFAE & VENDOR AVAILABILITY See Description		AFTER APPRO	VAL
DISPOSITION OF SPARES AFFECTED All 105800 & 105800-7 to be reworked & reidentified Co	IN 164 me APPRO	In The	9

MARGRE OF PROPOSAL:

Issue Service Bulletins (no Kits) to replace allacessory Prod. Co. 105800 & 105800-7 Pressure Regulators with 105800-13 Regulators. Regulators to be furnished GFAE and Bulletins to be incorporated on an "as parts available" basis.

105800-13 regulators to be obtained by re-working and reidentifying all 105800 & 105800-7 regulators on a turn-around schedule. This schedule to be accomplished by returning regulators to LAC forrework at a rate conventent to WRAMA (recommend 5 per month minimum).

Weight & Balance

The effect of this change on weight and balance is negligible.

RRABON FOR PROPOSAL:

It has been discovered, during IRAN, that the 105800-7 regulators used on a the 618-73 installation have been experiencing "chatter" damage. The peening and indenting of internal parts caused by regulator chatter effects the pressure setting, thus degrading the reliability of the 618-73 pressure environment.

Replacing the 105800 & 105800-7 regulators with an improved regulator (105800-13) will accomplish the following:

- A. Provide more reliable pressure regulation, thus improving reliability of the 618-T H.F. Radio in Customer 2 articles.
- B. Simplify spares support and minimize regulator inventory by converting all Customer 1 and Gustomer 2 regulators to the same part.

EVER:

The current usage of Accessory Products Co. 105800 & 105800-7 Pressure Regulators is as follows:

105800

Cust. #2 Hydraulie Reservoir

105800-7

Cust. #1 Hydraulic Reservoir & Cust. #2 618-T3 Radio Instl.